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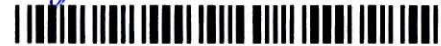
Tel (613) 632-5200

Order #014  
Ship 17 July

004434  
32

648.4703

Job Sheet 178678



Part No: 648.4703

Job Qty: 1 ea

Part Name: C10 Overhaul Kit



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/6/18

Job Tracking No:

Due Date: 7/17/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG O&OPM-C10 Rev 4 IPP Rev A 18.03.14 New issue DP Verify DD

Ship Via:

5092412

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off  |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |           |
| 90    | Start up Operation | 1 Ea  | 7/17/18    | 7/17/18  | 0.00      | 0.00    | Start Up Stores/Pkg-1 |           | 5018-7-16 |
| 110   | Small Fab          | 1 pcs | 7/17/18    | 7/17/18  | 0.00      | 1.00    | Small Fab-6           |           | 5018-7-16 |
| 120   | QC                 | 1 pcs | 7/17/18    | 7/17/18  | 0.00      | 0.00    | QC4                   |           | 5018-7-16 |
| 125   | DC                 | 1 pcs | 7/17/18    | 7/17/18  | 0.00      | 0.00    | DC                    |           | 5018-7-16 |
| 130   | Packaging          | 1 pcs | 7/17/18    | 7/17/18  | 0.00      | 0.00    | Packaging3-1          |           | 5018-7-16 |
| 140   | QC21-FG            | 1 Ea  | 7/17/18    | 7/17/18  | 0.00      | 0.00    | QC21                  |           | 5018-7-16 |

Part Op 110 - Pick bag and tag

Descriptions: 125 - Supply owner's & overhaul procedures manual

130 - Identify and pack for shipping as per PPP 647.7303

DAS  
21  
9-89

### Job BOM

| Part / Item         | Component Name              | Quantity      | Operation             | Container |
|---------------------|-----------------------------|---------------|-----------------------|-----------|
| 188-FPSS-1/4 20-3/8 | see P/N 188-FPSS-1/4-20-3/8 | 2 Ea (2 ea)   | 90-Start up Operation | 5048557   |
| 188-FPSS-1032-1/4   | Set Screw                   | 2 Ea (2 ea)   | 90-Start up Operation | 5073061   |
| 188-SHCS-1032-3/4   | Bolt                        | 8 Ea (8 ea)   | 90-Start up Operation | 5042363   |
| 600.1309-A          | Label                       | 1 Ea (1 ea)   | 90-Start up Operation |           |
| 600.1347            | C10 Warning Label           | 1 Ea (1 ea)   | 90-Start up Operation | 5018-7-16 |
| AN4-23A             | Bolt                        | 2 Ea (2 ea)   | 90-Start up Operation | 5050055   |
| AN6-31A             | Bolt                        | 6 Ea (6 ea)   | 90-Start up Operation | 5065330   |
| AN960-416           | Flat Washer Dia 1/4"        | 3 Ea (3 ea)   | 90-Start up Operation | 5056461   |
| AN960-416L          | Washer                      | 2 Ea (2 ea)   | 90-Start up Operation | 5050055   |
| AN960-616L          | 5/8" OD, THIN FLAT WASHER   | 12 Ea (12 ea) | 90-Start up Operation | 5048557   |
| C10-10-2            | Actuator Pin                | 1 pcs (1 ea)  | 90-Start up Operation | 5068045   |
| C10-10-3            | Actuator Bushing            | 2 pcs (2 ea)  | 90-Start up Operation | 5068045   |
| C10-21-4            | Lock Washer                 | 8 Ea (8 ea)   | 90-Start up Operation | 5038404   |
| C10-22              | Lock Bumper                 | 3 Ea (3 ea)   | 90-Start up Operation | 5078626   |
| C10-23-1            | Keeper Spacer               | 1 Ea (1 ea)   | 90-Start up Operation | 5079563   |
| C10-23-2            | Keeper Spring               | 1 pcs (1 ea)  | 90-Start up Operation | 5060601   |
| C10-23-3            | Keeper Bushing              | 2 Ea (2 ea)   | 90-Start up Operation | 5029201   |
| C10-3               | Load Beam Bumper            | 1 Ea (1 ea)   | 90-Start up Operation | 5085088   |
| C10-4-10            | Spring Anchor Spring Pin    | 2 pcs (2 ea)  | 90-Start up Operation | 5068047   |
| C10-4-6             | Lock Spring                 | 1 pcs (1 ea)  | 90-Start up Operation | 5068048   |
| C10-4-7             | Spring Retaining Pin        | 1 pcs (1 ea)  | 90-Start up Operation | 5068049   |
| C10-4-8             | Lock Bushing                | 2 Ea (2 ea)   | 90-Start up Operation | 5074860   |

|              |                                  |                |                       |          |
|--------------|----------------------------------|----------------|-----------------------|----------|
| C10-4-9      | Upper Roller DU Bearing ➔        | ✓ 1 pcs (1 ea) | 90-Start up Operation | 5068887  |
| C10-7        | Locating Pin ✓                   | ✓ 3 pcs (3 ea) | 90-Start up Operation | 5072955  |
| C10-8        | 50612220 Trunnion Bushing ✓      | ✓ 2 Ea (2 ea)  | 90-Start up Operation | 5068715  |
| C10-9-2      | Latch Bearing Torrington ✓       | ✓ 1 Ea (1 ea)  | 90-Start up Operation | 5068889  |
| C10-9-4      | Latch Shaft Bearing ✓            | 2 Ea (2 ea)    | 90-Start up Operation | 5074868  |
| C10-9-6      | Latch Return Spring ✓            | ✓ 1 Ea (2 ea)  | 90-Start up Operation | 5046045  |
| C2-14-2      | Label Rivets ✓                   | ✓ 2 Ea (2 ea)  | 90-Start up Operation | 50410661 |
| C3-12-6      | Lock Roller Pin Circlip ✓        | ✓ 2 Ea (2 ea)  | 90-Start up Operation | 5066110  |
| C45-12-6 P   | Retaining Ring ✓                 | 2 Ea (2 ea)    | 90-Start up Operation | 5045011  |
| C45-8-4 P    | Solenoid Cover Gasket ✓          | 1 Ea (1 ea)    | 90-Start up Operation | 5029336  |
| MS21044N6    | Nut, Self-Lock .375-24,UNJF-3B ➔ | ✓ 6 Ea (6 ea)  | 90-Start up Operation | 5065332  |
| MS21083N4    | Nut ✓                            | ✓ 2 Ea (2 ea)  | 90-Start up Operation | M49641   |
| MS27039-4-08 | Screw ✓                          | ✓ 1 Ea (1 ea)  | 90-Start up Operation | 5039330  |

### Job Allocations

| Operation             | Component Part      | Required | Inventory | Allocated |
|-----------------------|---------------------|----------|-----------|-----------|
| 90-Start up Operation | 188-FPSS-1/4 20-3/8 | 2        | 0         | 0         |
|                       | 188-FPSS-1032-1/4   | 2        | 173       | 0         |
|                       | 188-SHCS-1032-3/4   | 8        | 268       | 0         |
|                       | 600.1309-A          | 1        | 0         | 0         |
|                       | 600.1347            | 1        | 0         | 0         |
|                       | AN4-23A             | 2        | 592       | 0         |
|                       | AN6-31A             | 6        | 26        | 0         |
|                       | AN960-416           | 3        | 0         | 0         |
|                       | AN960-416L          | 2        | 0         | 0         |
|                       | AN960-616L          | 12       | 0         | 0         |
|                       | C10-10-2            | 1        | 99        | 0         |
|                       | C10-10-3            | 2        | 20        | 0         |
|                       | C10-21-4            | 8        | 60        | 0         |
|                       | C10-22              | 3        | 31        | 0         |
|                       | C10-23-1            | 1        | 0         | 0         |
|                       | C10-23-2            | 1        | 52        | 0         |
|                       | C10-23-3            | 2        | 0         | 0         |
|                       | C10-3               | 1        | 1         | 0         |
|                       | C10-4-10            | 2        | 98        | 0         |
|                       | C10-4-6             | 1        | 23        | 0         |
|                       | C10-4-7             | 1        | 14        | 0         |
|                       | C10-4-8             | 2        | 38        | 0         |
|                       | C10-4-9             | 1        | 20        | 0         |
|                       | C10-7               | 3        | 100       | 0         |
|                       | C10-8               | 2        | 32        | 0         |
|                       | C10-9-2             | 1        | 9         | 0         |
|                       | C10-9-4             | 2        | 32        | 0         |
|                       | C10-9-6             | 2        | 13        | 0         |
|                       | C2-14-2             | 2        | 236       | 0         |
|                       | C3-12-6             | 2        | 79        | 0         |
|                       | C45-12-6            | 2        | 44        | 0         |
|                       | C45-8-4             | 1        | 1         | 0         |
|                       | MS21044N6           | 6        | 106       | 0         |
|                       | MS21083N4           | 2        | 270       | 0         |
|                       | MS27039-4-08        | 1        | 82        | 0         |

### Part Specifications

Specifications could not be found.